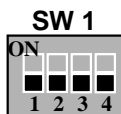
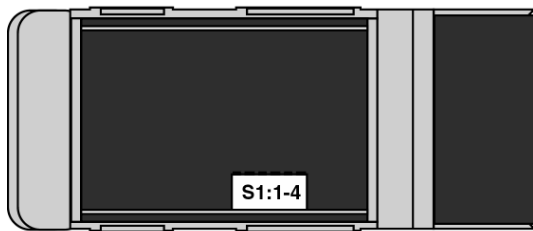


Connecting CROUZET Logic Millenium II Controller with Telephone Modem TD-33

TD-33

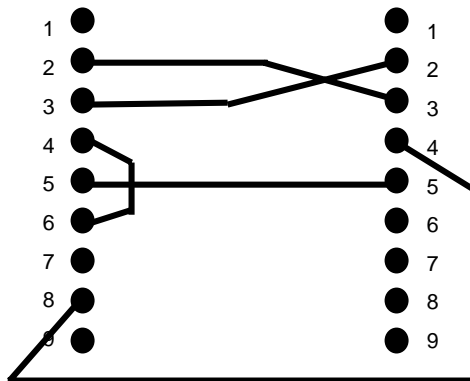


Instructions

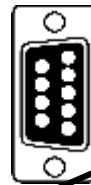
- Communication parameters: 115.2 Kbits, 7bits, Even, 1, Stop
- First you need to configure the Millenium II Controller.
- Connect the controller to the PC using the programming cable.
- Configure the Millenium Controller according to the instructions on the following pages.
- Connect the TD-33 to the controller using the the programming cable.



9 pin D-sub female



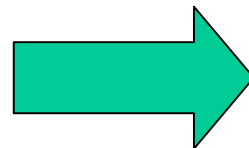
9 pins D-sub male/male cable

Cable P/N:
88 950 102

9 pin D-sub female

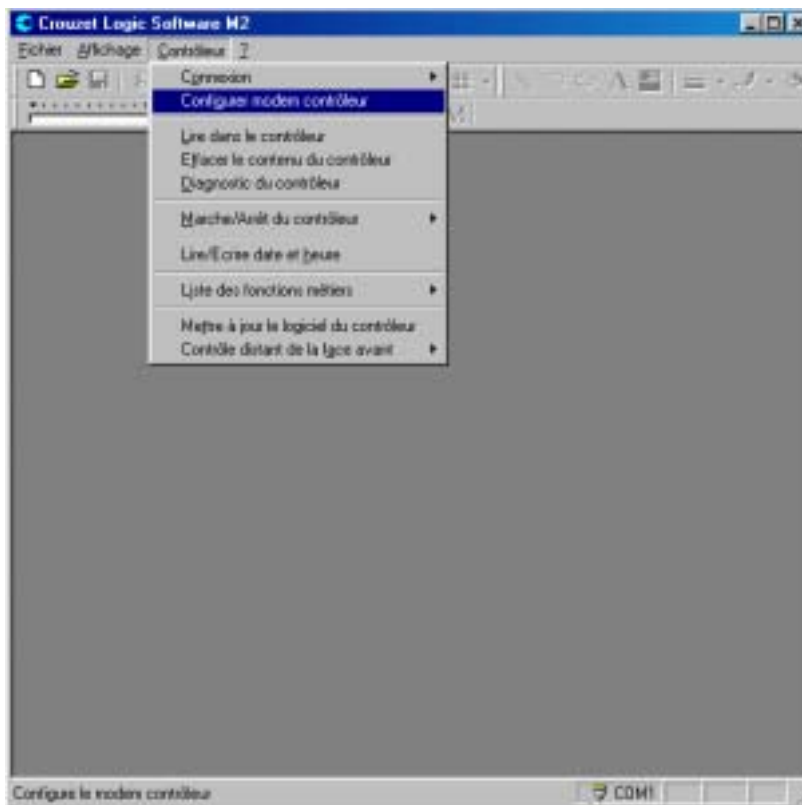


- Configuring the Millenium II Controller with the Crouzet Logic Software M2.



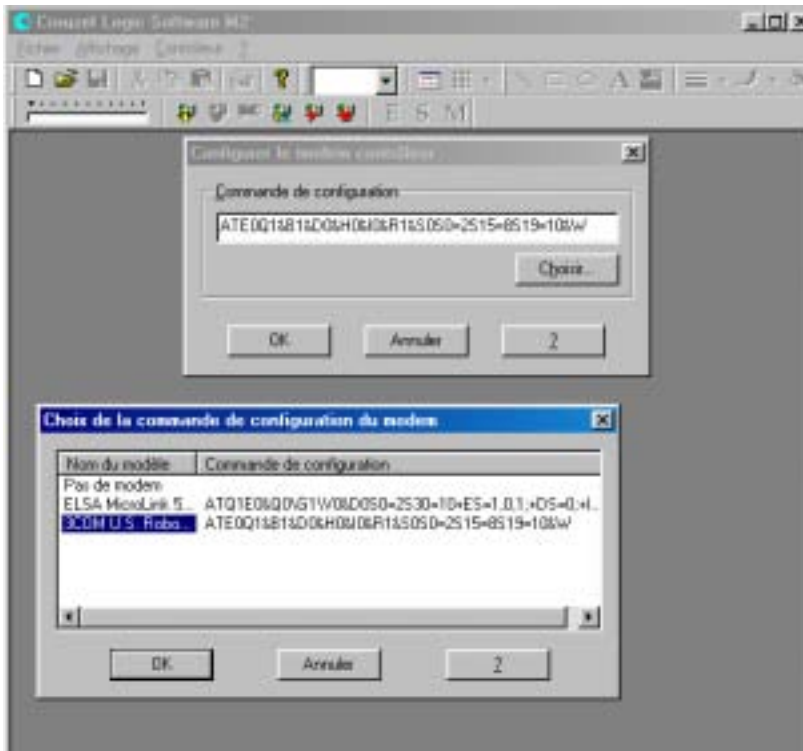
Configuring the Millenium II Controller with the Crouzet Logic Software M2.

- Connect the Millenium II to the PC using the programming cable.
- Start the Crouzet Logic Software.
- Select modem controller configuration.

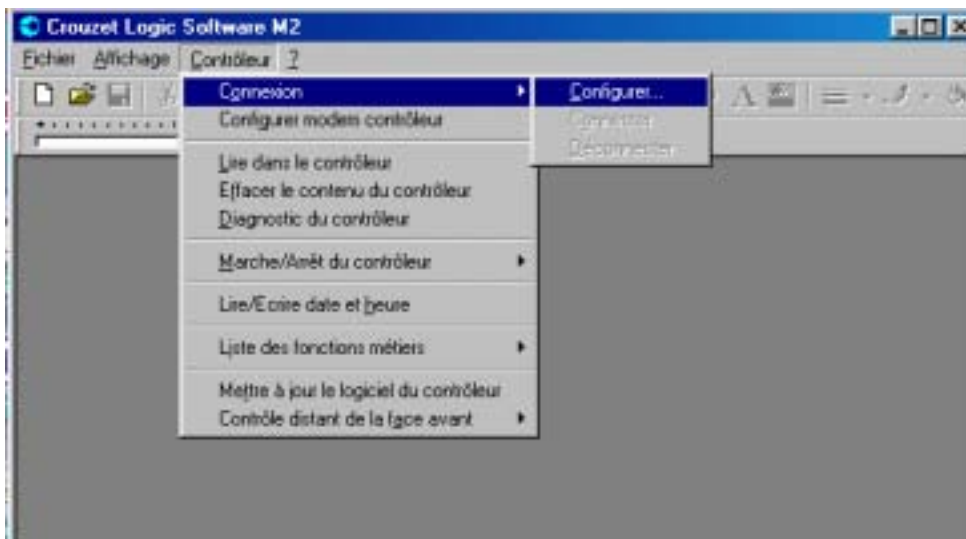


- Select 3 Com US Robotics modem (compatible with TD-33) as shown on the following display.
- Confirm with OK in order to close the two windows.
- The controller is now configured.
- Connect the modem with the controller.

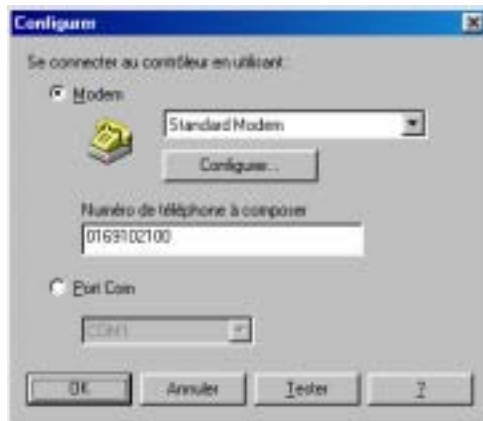
Configuring the Millenium II Controller with the Crouzet Logic Software M2.



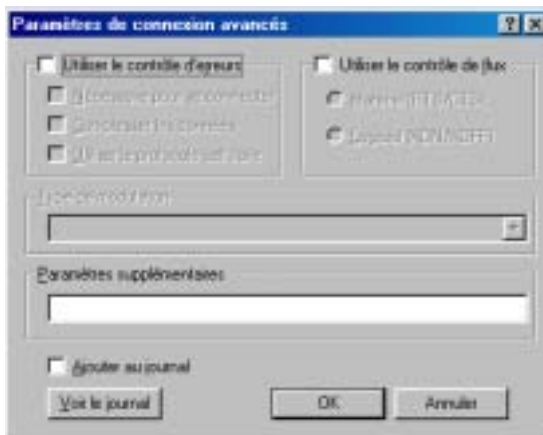
- Select Controller again and set up in order to define PC modem settings.



Configuring the Millenium II Controller with the Crouzet Logic Software M2.



- Select the PC connected modem.
- Enter the dialing number.
- Click on the setting button to open the window above to the right.



- Click the advanced button.
- Check no flow control and no error correcting control.
- Confirm with Ok.

- the configuration is now completed
- Select:Controller→connection→connect in order to establish the connection.



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Configuring the Millenium II Controller with the Crouzet Logic Software M2.

Software and Hardware versions used materials

- CROUZET Controller SA-12
- Release Version - Firmware: 1.0 – 1.4 / 2.0
- Crouzet configuration Software Version 1.2
- Windows 98 SE
- Westermo telephone modem TD-33 V.34 or V.90
- PCMCIA modem on PC side